



Instruction Addendum

B&M TransKit

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The B&M TransKits now contain all the friction materials needed to completely rebuild the transmission. The TransKit instructions must be read through completely before you begin installation in order to become familiar with the terms and components you will be working with. The . instructions will mention to save certain friction material for reinstallation, however we now supply all new friction materials. Retain the old used friction materials for comparison only.

TRANSKIT #10229

CONTAINS THE FOLLOWING FRICTION MATERIALS:

- FORWARD CLUTCHES (REAR CLUTCH) 4 EA.
- FORWARD STEELS 4 EA. RECOMMENDED CLEARANCE: .015-.035'.
- DIRECT CLUTCHES (FRONT CLUTCH) 5 EA.
- DIRECT STEELS 4 EA. RECOMMENDED CLEARANCE: .060-.080'.
- INTERMEDIATE BAND (KICKDOWN BAND) 1 EA.
- ADJUSTMENT: TIGHTEN BAND ADJUSTING SCREW TO 72 INCH LBS. AND BACK OFF 1 1/2 TURNS, THE SUPPLIED 5.0 SERVO LEVER MUST BE USED WITH THE SUPPLIED INTERMEDIATE BAND FOR OPTIMUM RESULTS.
- REAR BAND 1 EA.
- ADJUSTMENT: TIGHTEN INTERNAL ADJUSTING SCREW TO 72 INCH LBS. AND BACK OFF 3 TURNS.

TRANSKIT #20229

CONTAINS THE FOLLOWING FRICTION MATERIALS:

- FORWARD CLUTCHES 5 EA.
- FORWARD STEELS (.077) 5 EA. RECOMMENDED CLEARANCE: .025-.045"
- DIRECT CLUTCHES 5 EA.
- DIRECT STEELS (.090) 5 EA. RECOMMENDED CLEARANCE: .060-.080"
- INTERMEDIATE CLUTCHES 3 EA. .
- INTERMEDIATE STEELS 3 EA. .
- REAR BAND 1 EA.
- INTERMEDIATE KICKDOWN BAND 1 EA.
- **NOTE**: #20229 CONTAINS THE VALVE BODY COMPONENTS FOR 1965-1987 ONLY. ~ NOT ATTEMPT TO INSTALL THESE COMPONENTS INTO A 1988 OR LATER TH400.

TRANSKIT #30229

CONTAINS THE FOLLOWING FRICTION MATERIALS:

- FORWARD CLUTCHES 5 EA.
- FORWARD STEELS 5 EA. RECOMMENDED CLEARANCE: .015-.030'.
- DIRECT CLUTCHES 5 EA.
- DIRECT STEELS 5 EA. RECOMMENDED CLEARANCE: .060-.080
- NOTE: TO INSTALL 5 FRICTIONS INTO THE DIRECT DRUM A FORWARD CLUTCH PRESSURE PLATE MAY BE NEEDED (GM P/N 6261072).
- INTERMEDIATE CLUTCHES 3 EA.
- INTERMEDIATE STEELS 3 EA.
- LOW-REVERSE CLUTCHES 5 EA.
- LOW-REVERSE STEELS 5 EA.
- INTERMEDIATE OVERRUN BRAKE BAND 1 EA.

TRANSKIT #40230

CONTAINS THE FOLLOWING FRICTION MATERIALS:

- REVERSE-HIGH CLUTCHES (DIRECT CLUTCHES) 5 EA.
- REVERSE-HIGH STEELS 5 EA. RECOMMENDED CLEARANCE: .060-80"
- FORWARD CLUTCHES 5 EA.
- FORWARD STEELS 4 EA. RECOMMENDED CLEARANCE: .020-.040"
- LOW-REVERSE CLUTCHES 5 EA.
- LOW-REVERSE STEELS 5 EA.
- INTERMEDIATE BAND 1 EA.
- ADJUSTMENT: TIGHTEN BAND ADJUSTING SCREW TO 120 INCH LBS. AND BACK OFF 1 1/2 TURNS.

TRANSKIT #50231

CONTAINS THE FOLLOWING FRICTION MATERIALS:

- FORWARD CLUTCHES 5 EA.
- FORWARD STEELS 4 EA. RECOMMENDED CLEARANCE: .025-.040"
- REVERSE-HIGH CLUTCHES (DIRECT) 4 EA.
- REVERSE-HIGH STEELS 4 EA. RECOMMENDED CLEARANCE: .050-.066"
- LOW-REVERSE (REAR) BAND 1 EA.
- ADJUSTMENT: TIGHTEN BAND ADJUSTING SCREW TO 120 INCH LBS. AND BACK OFF 3 TURNS.
- INTERMEDIATE (FRONT) BAND 1 EA.
- ADJUSTMENT: TIGHTEN BAND ADJUSTING SCREW TO 120 INCH LBS. AND BACK OFF 1 3/4 TURNS.

TRANSKIT #70230

CONTAINS THE FOLLOWING FRICTION MATERIALS:

- 3-4 CLUTCHES 6 EA.
- 3-4 STEELS .5 EA.
- FORWARD CLUTCHES 5 EA.
- FORWARD STEELS 4 EA.
- LOW & REVERSE CLUTCHES 5 EA.
- LOW & REVERSE STEELS 5 EA.
- REVERSE INPUT CLUTCHES 4 EA. .
- REVERSE INPUT STEELS 3 EA. .
- OVERRUN CLUTCHES 2 EA. .
- OVERRUN STEELS 2 EA. .
- 2-4 BAND 1 EA.