



INSTALLATION INSTRUCTIONS

MAKE: Honda

MODEL: Civic/Civic Si (Coupe/Sedan/Hatchback)

YEAR: 2016-2020

ENGINE: I4-1.5L (Turbo) L15B7

Rear Down-Pipe/Mid-Pipe
Stainless Steel
48-36605

aFe recommends professional installation on our products.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.



Tools Needed:

- 3/8" Ratchet
- 13mm, 15mm Socket
- E10, E12, T50 Torx Socket

Hardware:

- Gasket, 3-Hole (x1)
- Gasket, Exhaust Flange O-ring (x1)
- Nut, 10mm x 1.25 (x3)
- Screw, Flange Head: M10 (x3)

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Secure stock exhaust with jack/stands.

Step 3: Disconnect negative battery terminal.

Step 4: Remove the lower splash guard.

Step 5: Remove the (x3) nuts securing the OE exhaust to the OE front pipe.

Step 6: Remove the (x3) bolts securing the OE down pipe to the OE front pipe.

Step 7: Remove the OE o-ring gasket from the OE exhaust.

Step 8: Remove the heat shield for power steering electric assist.

Step 9: Remove rubber hanger mount off the chassis and remove OE front pipe.

Step 10: Remove rubber hanger off OE front pipe and install onto the aFe race pipe system.

Step 11: Install the aFe Race pipe using OE Bolts & using hardware supplied.

Step 12: Re-install the heat shield power steering electric assist.

Step 13: Re-install the lower splash guards.

Step 14: Adjust Race pipe before tightening now tighten complete system.

Step 15: Reconnect battery.

Step 16: Start the vehicle and check for any leaks.

Step 17: Double check all work and ensure everything is tight. Congratulations, your system is now complete.

Step 18: It is recommended to re-tighten all clamps and bolts after 50-100 miles.

Note: It is normal for the aFe down pipe to emit smoke for the first few minutes upon initial start-up