

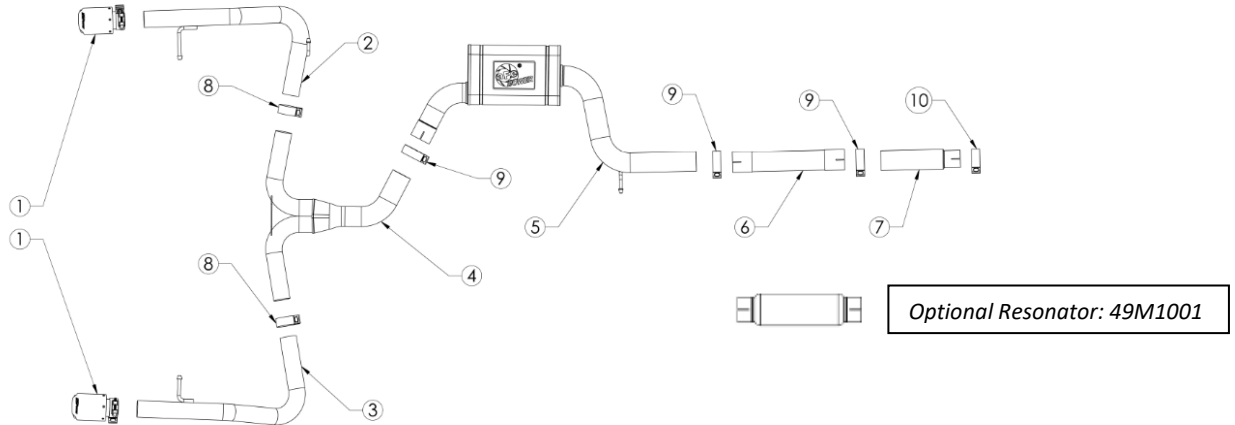


INSTALLATION INSTRUCTIONS

MAKE: Volkswagen
MODEL: Jetta GLI
YEAR: 2019-2020
ENGINE: L4-2.0L

Cat -Back Exhaust

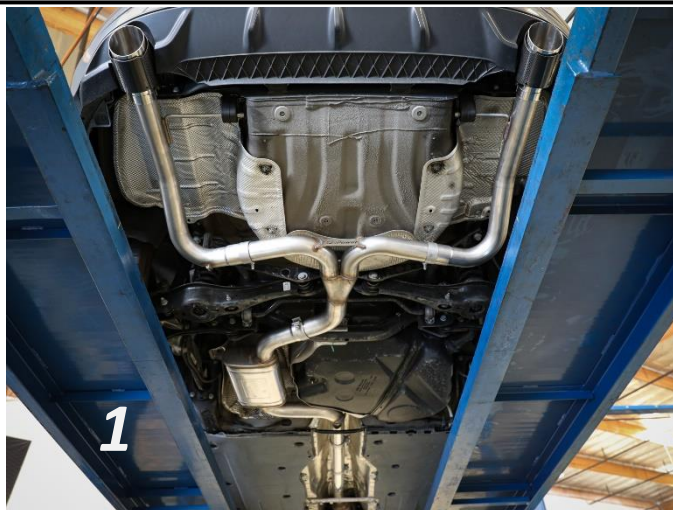
49-36432-P
 49-36432-B
 49-36432-L
 49-36432-C



Item	Description	Part Number	Quantity
1	EXH Tip 2-1/2 In x 4 Out x 7L Bolt-On CF	49T25404-C07	2
1	EXH Tip 2-1/2 In x 4 Out x 6L Bolt-On Pol	49T25404-P06	2
1	EXH Tip 2-1/2 In x 4 Out x 6L Bolt-On Blk	49T25404-B06	2
1	EXH Tip 2-1/2 In x 4 Out x 7L Bolt-On Blue	49T25404-L071	2
2	Tail Pipe Assembly, Driver Side	05-145964	1
3	Tail Pipe Assembly, Passenger Side	05-144965	1
4	Y-Pipe Assembly	05-145963	1
5	Muffler Assembly	05-145752	1
6	Resonator Delete	05-145751	1
7	Front pipe	05-145972	1
8	Clamp, Band: 2.5"	05-41061	2
9	Clamp, Band: 3.0"	05-41055	3
10	Clamp, Band: 2.62"	05-410247	1

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove the cross-member brace by loosening the plastic guards using a 10 MM socket and then using a 13 MM socket remove the (x4) nuts holding the cross-member.
6. Remove the stock axle back exhaust by unbolting it from the sleeve clamp and removing it from the rubber isolation mounts.
7. Install the aFe POWER front pipe assembly using the provided (x1) 2.5" band clamp onto the front pipe assembly, but do not tighten.
8. Install the aFe POWER muffler pipe assembly by using the provided (x1) 3" band clamp onto the resonator delete pipe assembly. Then slide into the rubber isolation mounts. Do not tighten.
9. Install the aFe POWER tail pipes, driver and passenger side assembly using the provided (x2) 2.5" band clamps onto the Y-pipe assembly and then slide the assembly onto the muffler assembly and into the rubber isolation mounts.
10. Install the aFe POWER exhaust tips to the left and right tail pipe assemblies of the exhaust, but do not tighten.
11. Reinstall the cross member and plastic covers.
12. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
13. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
14. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
15. Remove vehicle from jacks stands.
16. It is recommended to re-tighten all clamps and hardware after 50-100 miles.