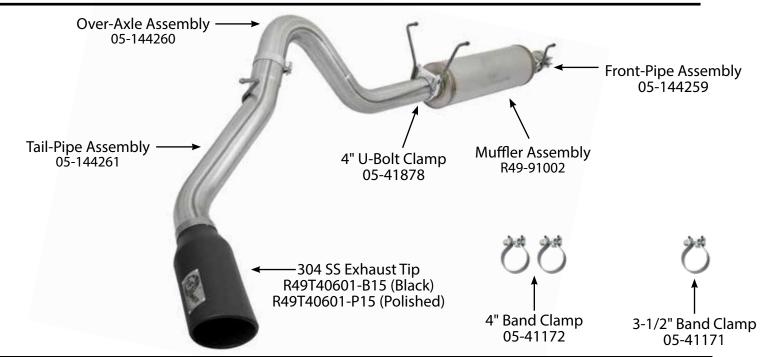
## INSTALLATION INSTRUCTIONS



MAKE: RAM

MODEL: 2500 "Power Wagon"

YEAR: 2014 - 2018 ENGINE: V8-6.4L HEMI Cat-Back Exhaust 49-42056-B (Black Tip) 49-42056-P (Polished Tip) Vol.1



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1: (Read instructions prior to installation.) Remove your stock exhaust system from the rear of your truck working your way forward. Take
- caution not to damage the factory isolation mounts, as they will be reused.
- Step 2: For faster installation spread the new exhaust components along the side of your vehicle according to the diagram shown
- Step 3: Install the 3-1/2" band clamp on the adapter tube then install the adapter tube over the OE exhaust using the existing isolation mount. Do not tighten the band clamp yet
- Step 4: Install the aFe muffler onto the adapter tube. Slide the muffler hanger bracket over the muffler outlet, reinstall the existing isolation mounts onto the muffler hanger bracket, make finger tight only at this time
- Step 5: Now install the over axle tailpipe bend into the muffler
- Step 6: Install the 4" band clamp onto the notched end of the tail pipe bend, now slide the tail pipe bend over the over axel bend and reinstall the isolation mount.
- Step 7: Install the tip, onto the tail pipe bend, adjust the tail pipe bend and over axel bend to the desired position and tighten the (x3) band clamps, (1) muffler hanger bracket and band clamp on tip.
- Step 8: Your installation is now complete. It is recommended to re-tighten all exhaust components after 50 100 miles.