

# Kit Number **88347**

### **INSTALLATION GUIDE**

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation.

Internal jounce bumper

Since 1949

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### Introduction

The purpose of this publication is to assist with the installation, maintenance and troubleshooting of the LoadLifter 5000 Ultimate air spring kit. LoadLifter 5000 Ultimate utilizes sturdy, reinforced, commercial grade single or double, depending on the kit, convolute bellows. The bellows are manufactured like a tire with layers of rubber and cords that control growth. An internal jounce bumper inside the spring absorbs shock and eliminates harsh jarring on rough roads. The internal jounce bumper replaces the factory bumper and allows the air springs to safely be run at zero air pressure. LoadLifter 5000 Ultimate kits are recommended for most ¾ and 1 ton pickups and SUVs with leaf springs and provide up to 5,000 lbs. of load leveling support with air adjustability from 5-100 PSI. The kits are also used in motorhome rear kits and some motorhome fronts where leaf springs are used.

It is important to read and understand the entire installation guide before beginning installation or performing any maintenance, service or repair. The information here includes a hardware list, tool list, step-by-step installation information, maintenance tips, safety information and a troubleshooting guide.

Air Lift Company reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Company at (800) 248-0892 or visit our website at www.airliftcompany.com.

### **IMPORTANT SAFETY NOTICE**

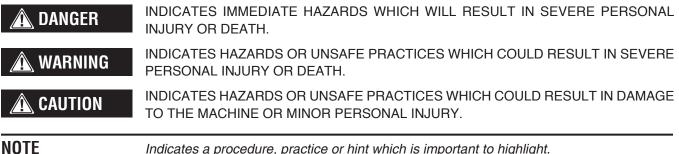
The installation of this kit does not alter the Gross Vehicle Weight Rating (GVWR) or payload of the vehicle. Check your vehicle's owner's manual and do not exceed the maximum load listed for your vehicle.

**Gross Vehicle Weight Rating:** The maximum allowable weight of the fully loaded vehicle (including passengers and cargo). This number — along with other weight limits, as well as tire, rim size and inflation pressure data — is shown on the vehicle's Safety Compliance Certification Label.

**Payload:** The combined, maximum allowable weight of cargo and passengers that the vehicle is designed to carry. Payload is GVWR minus the Base Curb Weight.

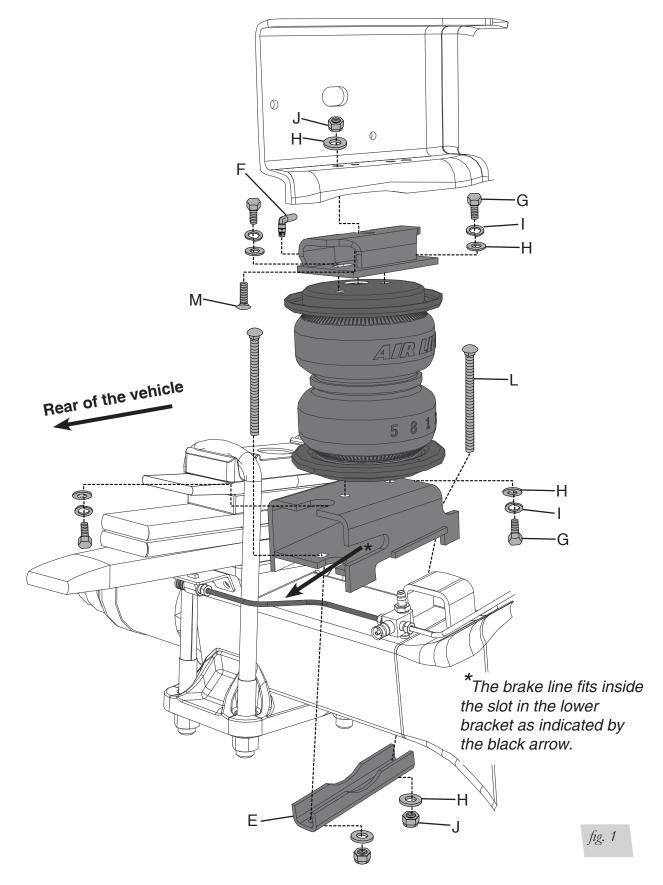
#### NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information which is highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.





### **Installation Diagram**





### HARDWARE LIST

ltem	Part #	Description	Qty
Α	58496	Bellow	2
В	07635	Upper bracket	2
С	03108	Lower bracket	2
D	11967	Roll plate	4
E	01531	Axle clamp bar	2
F	21837	90° Swivel elbow fitting	2
G	17203	3/8"-24 x 7/8" Hex cap screw	8
Н	18444	3/8" Flat washer	14
1	18427	3/8" Lock Washer	8
J	18435	3/8" Nyloc nut	6
L	17163	3/8" -16 x 7 Carriage bolt	4

Part #	Description	Qty
17156	3/8" -16 x 1.5 Carriage bolt	2
20086sub	Air line assembly	1
10466	Tie strap	6
21230	Valve cap	2
18405	5/16" Flat washer	2
21234	Rubber washer	2
18411	Star washer	2
21233	5/16" Hex nut	4
34365	Heat shield kit	1

\*Not shown in fig. 1.



Missing or damaged parts? Call Air Lift customer service at (800) 248-0892 for a replacement part.

Item M AA\* BB\* CC\* DD\* EE\* FF\* GG\* HH\*

### **TOOLS LIST**

DescriptionQty	DescriptionQty
Hoist or floor jacks 1	Ratchet with 9/16", metric, & 1/2" deep well
Safety stands2	sockets 1
Safety glasses 1	3/8" and 5/16" drill bits (very sharp)
Torque wrench 1	Heavy duty drill 1
5/16" open-end or box wrench 1	Hose cutter, razor blade, or sharp knife1
7/16" open-end or box wrench 1	Air compressor or compressed air source1
9/16" open-end or box wrench 1	Spray bottle with dish soap/water solution1
Crescent wrench 1	

# Installing the LoadLifter 5000 Ultimate System

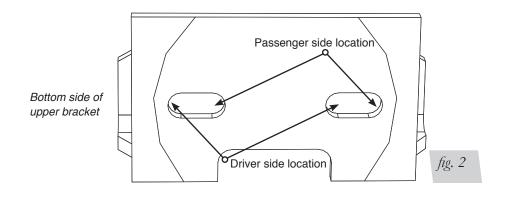
### **GETTING STARTED**

- 1. Raise the vehicle and support the axle with jack stands, setting the jack stand as wide as possible on the axle.
- 2. Remove the stock jounce bumpers on the frame above the axle and discard.

### ASSEMBLING THE UPPER BRACKET AND BELLOWS

NOTE

The upper bracket (B) has two slots to use for mounting the bellows and will be specific to which side the assembly is mounted. Figure 2 shows the upper bracket and the correct holes to use for driver side and passenger side installation.





1. Set a roll plate (D) on top of the air spring. The radiused (rounded) edge of the roll plate will be towards the air spring so that the air spring is seated in the roll plate.

NOTE

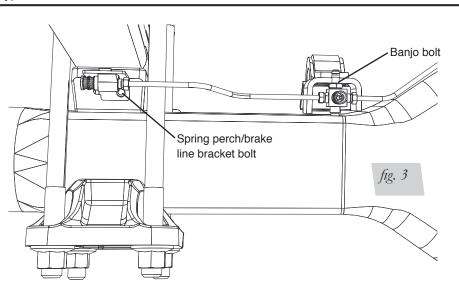
With the assembly put into position on the axle, the bracket must be forward of the bellows fully in the slot (the mounting bolts will be to the rear).

 Attach the upper bracket to the bellows using the 3/8"-24 bolt (G), lock washer (I) and flat washer (H). Adjust the bracket forward or rearward depending on which side you are mounting the assembly (fig. 2). Tighten securely.

### LOWER BRACKET ASSEMBLY

NOTE

It will be necessary to temporarily remove the vent/ brake line junction block banjo bolt from the axle. Also, remove the bolt holding the brake line to the spring perch on the driver side of the rear differential (fig. 3). This will be necessary to position the lower bracket (driver side only).



1. Insert two carriage bolts (L) into the lower bracket (C) and set both lower brackets onto the axle.

**CAUTION** IT WILL BE NECESSARY TO SLIGHTLY MOVE THE BRAKE LINE ON THE DRIVER SIDE AXLE TO ALIGN THE LOWER BRACKET INTO POSITION.

The lower brackets have slots and grooves that correspond with the brake line. Be sure these are facing the rear of the vehicle (fig. 1).

2. Set the clamp bar (E) onto the carriage bolt (L) and cap with a 3/8" flat washer (H) and nyloc nut (J) (fig. 1). Leave loose at this time.

### **UPPER BRACKET & BELLOWS ASSEMBLY**

NOTE

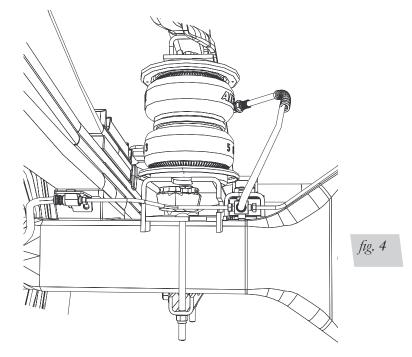
NOTE

It may be necessary to lower the axle for positioning the upper bracket and bellows assembly into the frame rail.

- 1. Insert the 3/8" carriage bolt (M) into the slot on the middle of the upper bracket (fig. 1).
- 2. While positioning the corresponding assembly (driver side or passenger side) under the frame, insert the carriage bolt up through the existing jounce bumper hole in the frame (fig. 1).
- Once the uppper bracket is flush to the bottom of the frame, cap the 3/8" carriage bolt (M) with a flat washer (H), and a 3/8" nyloc nut (J). Tighten securely at this time.
- 4. Repeat for the other side.

### LOWER BRACKET TO ASSEMBLY ATTACHMENT

- 1. With the clamp bar still loose on the lower bracket, line up the holes in the roll plate/ bellows with the holes in the lower bracket and insert two 3/8" bolts (G), lock washers (I), and flat washers (H) (fig. 1). Tighten securely.
- 2. Position the lower bracket (in or out) to line up the bellows so that it is perpendicular to both the upper and lower brackets. Torque the clamp bar nuts to 16 ft/lbs (fig. 1). Repeat for the opposite side.
- 3. Reattach the brake line to the spring perch.
- 4. Reattach the vent/ brake line junction block banjo bolt back into the axle and tighten both securely.
- 5. See finished assembly below in figure 4.



### **INSTALLING THE AIR LINES**

- 1. Choose a convenient location for mounting the inflation valves. Popular locations for the inflation valve are:
  - a. The wheel well flanges.
  - b. License plate recess in bumper.
  - c. Under the gas cap access door.
  - d. Through license plate itself.

**NOTE** What ever the chosen location is, make sure there is enough clearance around the inflation valves for an air chuck.

2. Drill a 5/16" hole to install the inflation valves.

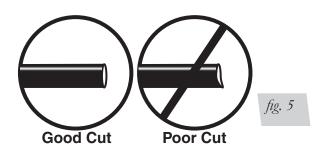
3. Cut the air line assembly (AA) in two equal lengths.

🛕 CAUTION

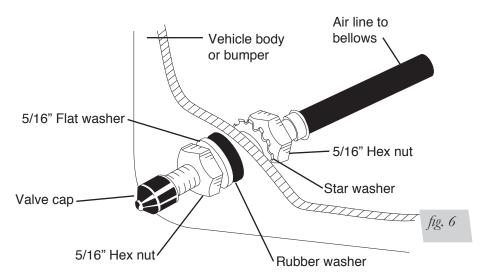
WHEN CUTTING OR TRIMMING THE AIR LINE, USE A HOSE CUTTER, A RAZOR BLADE OR A SHARP KNIFE. A CLEAN, SQUARE CUT WILL ENSURE AGAINST LEAKS. DO NOT USE WIRE CUTTERS OR SCISSORS TO CUT THE AIR LINE. THESE TOOLS MAY FLATTEN OR CRIMP THE AIR LINE, CAUSING IT TO LEAK AROUND THE O-RING SEAL INSIDE THE ELBOW FITTING (FIG. 5)

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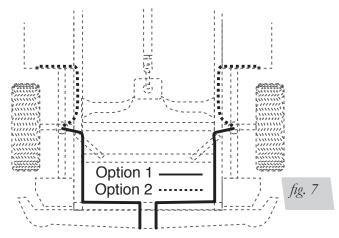




- 4. Place a 5/16" nut (GG) and a star washer (FF) on the air valve. Leave enough of the inflation valve in front of the nut to extend through the hole and have room for the rubber washer (EE), flat washer (DD), and 5/16" nut (GG) and cap (CC). There should be enough valve exposed after installation approximately 1/2" to easily apply a pressure gauge or an air chuck (fig. 6).
- 5. Push the inflation valve through the hole and use the rubber washer (EE), flat washer (DD), and another 5/16" nut (GG). Tighten the nuts to secure the assembly in place (fig. 6).



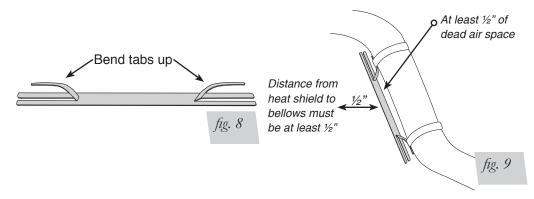
6. Route the air line along the frame to the air fitting on the air spring (fig. 7). Keep AT LEAST 6" of clearance between the air line and heat sources, such as the exhaust pipes, muffler, or catalytic converter. Avoid sharp bends and edges. Use the plastic tie straps (BB) to secure the air line to fixed, non-moving points along the chassis. Be sure that the tie straps are tight, but do not pinch the air line. Leave at least 2" of slack to allow for any movement that might pull on the air line.



- 7. On the passenger side only, place the provided thermal sleeve (T) on the air line near the exhaust.
- Cut off air line leaving approximately 12" of extra air line. A clean square cut will ensure against leaks (see fig. 5). Insert the air line into the air fitting. This is a push to connect fitting. Simply push the air line into the 90° swivel fitting until it bottoms out (9/16" of air line should be in the fitting).

### **INSTALLING THE HEAT SHIELD**

- 1. Bend the tabs on the heat shield to provide a 1/2" dead air space between exhaust pipe and heat shield (fig. 8).
- 2. Attach the heat shield to the exhaust pipe using the clamps (fig. 9). Bend the heat shield for maximum clearance to the air spring.



### **CHECKING FOR LEAKS**

- 1. Inflate the air spring to 30 PSI and spray all connections and the inflation valves with a solution of 1/5 liquid dish soap and 4/5 water to check for leaks. Spot leaks easily by looking for bubbles in the soapy water.
- 2. After the test, deflate the springs to the minimum pressure required to restore the normal ride height, no less than 5 PSI.
- 3. Check the air pressure again after 24 hours. A 2-4 PSI loss after initial installation is normal. Retest for leaks if the loss is more than 5 lbs.

#### **FIXING LEAKS**

- 1. If there is a problem with the swivel fitting:
  - a. Check the air line connection by deflating the spring and removing the line by pulling the collar against the fitting and pulling firmly on the air line. Trim 1" off the end of the air line. Be sure the cut is clean and square (see fig. 5). Reinsert the air line into the push-to-connect fitting.
  - b. Check the threaded connection by tightening the swivel fitting another ½ turn. If it still leaks, deflate the air spring, remove the fitting, and re-coat the threads with thread sealant. Reinstall by hand tightening as much as possible, then use a wrench for an additional two turns.
- 2. If there is a problem with the inflation valve, then:
  - a. Check the valve core by tightening it with a valve core tool.
  - b. Check the air line connection by removing the air line from the barbed type fitting.

### DO NOT CUT THE AIR LINE COMPLETELY OFF AS THIS WILL NICK THE BARB AND RENDER THE FITTING USELESS.

3. If the preceding steps have not resolved the problem, call Air Lift customer service at (800) 248-0892 for assistance.

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## **Before Operating**

#### INSTALLATION CHECKLIST (To be completed by installer)

- □ Clearance test Inflate the air springs to 60 PSI and ensure there is at least ½" clearance around each bellow, away from anything that might rub against them. Be sure to check the tire, brake drum, frame, shock absorbers and brake cables.
- Leak test before road test Inflate the air springs to 60 PSI, check all connections for leaks with a soapy water solution. See page 12 for tips on how to spot leaks. All leaks must be eliminated before the vehicle is road tested.
- Heat test Be sure there is sufficient clearance from any heat sources at least 6" for air springs and air lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call (800) 248-0892.
- Fastener test Recheck all bolts for proper torque. Axle clamp bar carriage bolt lock nuts should be torqued to 16 ft/lbs. Re-torque after 100 miles.
- Road test The vehicle should be road tested after the preceding tests. Inflate the air springs to 25 PSI (50 PSI if the vehicle is loaded). Drive the vehicle 10 miles and recheck for clearance, loose fasteners and air leaks.
- Operating instructions If professionally installed, the installer should review the Product Use, Maintenance and Servicing section on page 14 with the owner. Be sure to provide the owner with all of the paperwork which came with the kit.

#### Technician's Signature\_\_\_\_\_

Date

#### **POST-INSTALLATION CHECKLIST**

- Overnight leak down test Recheck air pressure after the vehicle has been used for 24 hours. If the pressure has dropped more than 5 PSI, then there is a leak that must be fixed. Either fix the leak yourself or return to the installer for service.
- ❑ Air pressure requirements Regardless of load, the air pressure should always be adjusted to maintain ride height at all times.
- □ Thirty day or 500 mile test Recheck the air spring system after 30 days or 500 miles, whichever comes first. If any part shows signs of rubbing or abrasion, the source should be identified and moved, if possible. If it is not possible to relocate the cause of the abrasion, the air spring may need to be remounted. If professionally installed, the installer should be consulted. Check all fasteners for tightness.



NOTE

### **Product Use, Maintenance and Servicing**

Minimum Recommended Pressure

Maximum Air Pressure

5 PSI

100 PSI

#### **MAINTENANCE GUIDELINES**

By following the steps below, vehicle owners will obtain the longest life and best results from their air springs.

- 1. Check the air pressure weekly.
- 2. Always maintain normal ride height. Never inflate beyond 100 PSI.
- 3. If you develop an air leak in the system, use a soapy water solution (1/5 liquid dish soap and 4/5 water) to check all air line connections and the inflation valve core before deflating and removing the air spring.

#### 🛕 CAUTION

FOR YOUR SAFETY AND TO PREVENT POSSIBLE DAMAGE TO YOUR VEHICLE, DO NOT EXCEED MAXIMUM GROSS VEHICLE WEIGHT RATING (GVWR), AS INDICATED BY THE VEHICLE MANUFACTURER. ALTHOUGH YOUR AIR SPRINGS ARE RATED AT A MAXIMUM INFLATION PRESSURE OF 100 P.S.I., THE AIR PRESSURE ACTUALLY NEEDED IS DEPENDANT ON YOUR LOAD AND GVWR.

- 4. Loaded vehicles require at least 25 PSI or more. A "loaded vehicle" refers to a vehicle with a heavy bed load, a trailer, or both. As discussed above, never exceed GVWR, regardless of air spring, air pressure, or other load assist. The springs in this kit will support approximately 40 lbs. of load (combined on both springs) for each 1 PSI of pressure. The required air pressure will vary depending on the state of the original suspension. Operating the vehicle below the minimum air spring pressure will void the Air Lift warranty.
- 5. When increasing load, always adjust the air pressure to maintain the normal ride height. Increase or decrease pressure from the system as necessary to attain normal ride height for optimal ride and handling. Remember that loads carried behind the axle (including tongue loads) require more leveling force (pressure) than those carried directly over the axle.
- 6. Always add air to springs in small quantities, checking the pressure frequently.
- Should it become necessary to raise the vehicle by the frame, make sure the system is at minimum pressure (5 PSI) to reduce the tension on the suspension/brake components. Use of on board leveling systems do not require deflation or disconnection.
- 8. Periodically check the air spring system fasteners for tightness. Also, check the air springs for any signs of rubbing. Realign if necessary.
- 9. On occasion, give the air springs a hard spray with a garden hose in order to remove mud, sand, gravel or other abrasive debris.

#### **TROUBLESHOOTING GUIDE**

- 1. Leak test the air line connections, the threaded connection into the air spring, and all fittings in the control system.
- 2. Inspect the air lines to be sure none are pinched. Tie straps may be too tight. Loosen or replace the strap and replace leaking components.
- 3. Inspect the air line for holes and cracks. Replace as needed.
- 4. Look for a kink or fold in the air line. Reroute as needed.



If the preceding steps do not solve the problem, it is possibly caused by a failed air spring — either a factory defect or an operating problem. Please call Air Lift at (800) 248-0892 for assistance.

### FREQUENTLY ASKED QUESTIONS

Q. Will installing air springs increase the weight ratings of a vehicle?

No. Adding air springs will not change the weight ratings (GAWR, GCWR and/or GVWR) of a vehicle. Exceeding the GVWR is dangerous and voids the Air Lift warranty.

Q. Is it necessary to keep air in the air springs at all times and how much pressure will they need?

For LoadLifter 5000 Ultimate, the recommended minimum air pressure is 5 PSI, but it can safely be run at zero air pressure.

Q. Is it necessary to add a compressor system to the air springs?

No. Air pressure can be adjusted with any type of compressor as long as it can produce sufficient pressure to service the springs. Even a bicycle tire pump can be used, but it's a lot of work.

Q. How long should air springs last?

If the air springs are properly installed and maintained they can last indefinitely.

Q. Will raising the vehicle on a hoist for service work damage the air springs?

No. The vehicle can be lifted on a hoist for short-term service work such as tire rotation or oil changes. However, if the vehicle will be on the hoist for a prolonged period of time, support the axle with jack stands in order to take the tension off of the air springs.

### **TUNING THE AIR PRESSURE**

Pressure determination comes down to three things - level vehicle, ride comfort, and stability.

1. Level vehicle

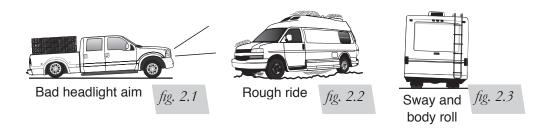
If the vehicle's headlights are shining into the trees or the vehicle is leaning to one side, then it is not level (fig. 2.1). Raise the air pressure to correct either of these problems and level the vehicle.

2. Ride comfort

If the vehicle has a rough or harsh ride it may be due to either too much pressure or not enough (fig. 2.2). Try different pressures to determine the best ride comfort.

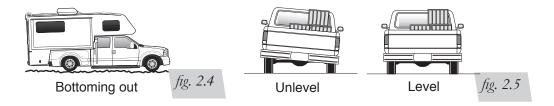
3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess (fig. 2.3). Tuning out these problems usually requires an increase in pressure.



#### **GUIDELINES FOR ADDING AIR**

- 1. Start with the vehicle level or slightly above.
- 2. When in doubt, always add air.
- 3. If the front of the vehicle dives while braking, increase the pressure in the front air bags, if equipped.
- 4. If it is ever suspected that the air bags have bottomed out, increase the pressure (fig. 2.4).
- 5. Adjust the pressure up and down to find the best ride.
- 6. If the vehicle rocks and rolls, adjust the air pressure to reduce movement.
- It may be necessary to maintain different pressures on each side of the vehicle. Loads such as water, fuel, and appliances will cause the vehicle to be heavier on one side (fig. 2.5). As much as a 50 PSI difference is not uncommon.



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### **Choosing the Right On-Board Air Compressor System**



WARRANTY

YEA COMPRESSOR SYSTEM

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Add an on-board air compressor sytem to inflate and deflate your air springs with the touch of a button — from inside or outside of the vehicle.

- For convenient, on-the-go control of your air springs, add an Air Lift on-board air compressor system.
- Air Lift on-board air compressor systems eliminate the search for gas stations that have a working compressor, saving you time, energy and money.
- All systems include a compressor, controller and all parts needed for easy installation.
- 1. Choose single or dual path inflation (see illustrations at right)
- 2. Choose wireless or analog control
  - Wireless: Control your air springs from inside or outside the vehicle. Easiest installation - no wires to the cab.
  - Analog: In-cab control of your air springs. Economically priced.
- 3. Choose heavy or standard duty compressor
  - Standard duty: A standard duty compressor will work well for most customers who use their system on an intermittent basis.
  - · Heavy duty: For daily use, consider the heavy duty compressor - it inflates faster and more quietly than the standard compressor.

Visit www.airliftcompany.com for more detailed info on compressor systems.

15 **PS** Dual path systems Air springs are controlled separately to allow for different



Single path systems Two springs will inflate at the same time. Good for loads that are evenly distributed from left-toright or front-to-back.









### **Warranty and Returns Policy**

Air Lift Company warrants its products, for the time periods listed below, to the original retail purchaser against manufacturing defects when used on catalog-listed applications on cars, vans, light trucks and motorhomes under normal operating conditions for as long as Air Lift manufactures the product. The warranty does not apply to products that have been improperly applied, improperly installed, used in racing or off-road applications, used for commercial purposes, or which have not been maintained in accordance with installation instructions furnished with all products. The consumer will be responsible for removing (labor charges) the defective product from the vehicle and returning it, transportation costs prepaid, to the dealer from which it was purchased or to Air Lift Company for verification.

Air Lift will repair or replace, at its option, defective products or components. A minimum \$10.00 shipping and handling charge will apply to all warranty claims. Before returning any defective product, you must call Air Lift at (800) 248-0892 in the U.S. and Canada (elsewhere, (517) 322-2144) for a Returned Materials Authorization (RMA) number. Returns to Air Lift can be sent to: Air Lift Company • 2727 Snow Road • Lansing, MI • 48917.

Product failures resulting from abnormal use or misuse are excluded from this warranty. The loss of use of the product, loss of time, inconvenience, commercial loss or consequential damages is not covered. The consumer is responsible for installation/reinstallation (labor charges) of the product. Air Lift Company reserves the right to change the design of any product without assuming any obligation to modify any product previously manufactured.

This warranty gives you specific legal rights and you may also have other rights that vary from state-to-state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages. The above limitation or exclusion may not apply to you. There are no warranties, expressed or implied including any implied warranties of merchantability and fitness, which extend beyond this warranty period. There are no warranties that extend beyond the description on the face hereof. Seller disclaims the implied warranty of merchantability. (Dated proof of purchase required.)

Air Lift 1000Lifetime Limited	LoadController/Dual2 Year Limited
RideControlLifetime Limited	Load Controller (I)2 Year Limited
LoadLifter 5000*Lifetime Limited	Load Controller (II)2 Year Limited
LoadLifter 5000 UltimateLifetime Limited	SmartAir2 Year Limited
SlamAirLifetime Limited	Wireless AIR2 Year Limited
AirCellLifetime Limited	WirelessONE2 Year Limited
Air Lift Performance**1 Year Limited	Other Accessories2 Year Limited
LoadController/Single2 Year Limited	
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\*formerly SuperDuty \*\*formerly LifeSTYLE & Performance, EasyStreet

### **Replacement Information**

If you need replacement parts, contact the local dealer or call Air Lift customer service at (800) 248-0892. Most parts are immediately available and can be shipped the same day.

#### Contact Air Lift Company customer service at (800) 248-0892, first if:

- · Parts are missing from the kit.
- · Need technical assistance on installation or operation.
- · Broken or defective parts in the kit.
- · Wrong parts in the kit.
- · Have a warranty claim or question.

#### Contact the retailer where the kit was purchased:

- If it is necessary to return or exchange the kit for any reason.
- · If there is a problem with shipping if shipped from the retailer.
- If there is a problem with the price.

### **Contact Information**

If you have any questions, comments or need technical assistance, contact our customer service department by calling (800) 248-0892, Monday through Friday. For calls from outside the USA or Canada, our local number is (517) 322-2144.

For inquiries by mail, our address is PO Box 80167, Lansing, MI 48908-0167. Our shipping address for returns is 2727 Snow Road, Lansing, MI 48917.

You may also contact us anytime by e-mail at sales@airliftcompany.com or on the web at www.airliftcompany.com.





# Notes



## **Need Help?**

Contact our customer service department by calling (800) 248-0892, Monday through Friday. For calls from outside the USA or Canada, our local number is (517) 322-2144.

Register your warranty online at www.airliftcompany.com/warranty



Thank you for purchasing Air Lift products – the professional installer's choice!

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